# Reverse Engineering 

TI-30XIIS Calculator

## Purpose

$$
\begin{aligned}
& \text { What we want to learn : } \\
& \text { To learn how the TI-30 } \\
& \text { calculators systems work } \\
& \text { together to display an output } \\
& \text { when an input is typed in }
\end{aligned}
$$

## Hypothesis

-How does a calculator work?

When a button is pressed on a calculator, it sends a specific electronic signal through the circuit board to calculate and display an output on the screen.


## Conceptual Sketch




## Materials of Broken Down Calculator

## Parts of Calculator

- Plastic case
- Circuit board
- LCD Screen
- Screws
- Keypad display
- Wire
- Cables
- Microprocessor
- Buttons
- Lithium Battery


## Relationship \& Connections

- Electricity from lithium battery powers circuit board
- Circuit board circuits to keypad display which has the buttons
- Input value through keypad and the output appears on the LCD screen after being computed through the microprocessor
- Screws hold together plastic case.


## Energy

Lithium battery powered by electricity which transports through device

## Information

The end result of what is being displayed on the LCD screen as the computed numerical value.
$5+5=10$

## Motion

-     -         - 

Electricity from lithium battery powers the circuit board, which travels through the copper foil


## Analyzing The Elements

## Functional Analysis

- Electricity from battery powers the circuit board which transports information to the LCD screen which displays numbers
- Circuit board has microprocessor, which computes inputted numerical equations


## Structural Analysis

- Plastic housing allows more safety, easy transportation, and stable configuration of all parts
- Plastic cover can be put on calculator to protect the cover further
- 4 screws keep outside hardware together
- LCD screen receives and converts signals from circuit board
- Rubber buttons in cb send signals to microprocessor
- Lithium Battery provides power to entire device


## Material Analysis

- Hardshell cover made of plastic - lightweight, protection, and easy transportation
- Circuit board made of fiberglass epoxy resin with copper foil bonded together on both sides
- Resin provides sturdy base for circuit board, which is electrically conducted through the copper foil
- Copper has highest electrical conductivity of all metals


## Manufacturing Analysis

- Fiberglass epoxy resin and copper filaments are layered and then pressed at 340 degrees $F$ for an hour to seal
- Holes are drilled, some are lined with copper
- Copper is laid out in the shape of the circuits
- Individual pieces are soldered on by machines, bigger ones are added manually
- This is an example of forming and joining methods


## Schedule

Determine purpose of activity

Take apart item and sketch

Choose one item
to focus on


Bring in
something to
take apart

Peer review sketches

Take picture of item (Ben)

Create
hypothesis

Combine all
information into a report (Lara \& Lara)

## Present report



## Conclusion

Through Reverse Engineering. . .

- Confirmed hypothesis
- Learned :
- pressing a button completes a circuit -> signal sent -> corresponds to a specific output on LCD screen
- What materials were used and how they fulfill requirements
- Microprocessor - main component in computing process


## THANK YOU FOR LISTENING \& WATCHING

